Switchgear Class 1 – Drawing Reading Assignment

All questions should be able to be answered using the ANSI Device #'s sheet and the 4 GPO Pre-purchase drawings.

1. Important ANSI/IEEE Device Numbers for electrical switchgear prints (copy definitions here):

| | a. | 12 | Overspeed |
|----|----|----|---|
| | b. | 21 | Distance Relay |
| | c. | 25 | Synch Check |
| | d. | 27 | UV |
| | e. | 32 | Directional Power |
| | f. | 40 | Loss of Field |
| | g. | 43 | Selector Switch |
| | h. | 46 | Reverse Phase or Phase Balance |
| | i. | 50 | Inst O/C |
| | j. | 51 | Time O/C |
| | k. | 52 | AC Ckt Brkr |
| | I. | 59 | OV |
| | | | Recloser |
| | n. | 81 | Frequency |
| | 0. | 83 | Auto Select or Transfer |
| | р. | 86 | Lockout |
| | q. | 87 | Differential Protection |
| | • | | |
| 2. | | | sed ANSI/IEEE Device Numbers, but may run across them in controls drawings: Multifunction Device |
| | a. | 11 | Solenoid Valve |
| | b. | 20 | Thermostat |
| | C. | 23 | Volts/Hertz |
| | d. | 24 | |
| | e. | 26 | Temp Switch |
| | f. | 47 | Phase Sequence Voltage |
| | g. | 49 | Thermal Relay |
| | | | |

| | h. 62Time Delay | | | |
|-----|--|--|--|--|
| | i. 63 | | | |
| | j. 71 Level Switch | | | |
| 3. | What does GPO stand for? Gov't Printing Office | | | |
| 4. | How do you know that the 4 drawings you have are the complete set? Drawing Index on p. 1 | | | |
| 5. | Who is the design engineering firm for this set of bid drawings? RTKL Associates | | | |
| 6. | Where are they located? Bond St. in Baltimore | | | |
| 7. | Where is the GPO located? G St between N. Capitol and 1st St, NE | | | |
| 8. | Define the following acronyms: a. AT, AF Amps Trip, Amps Frame | | | |
| | b. AIC Amps Interrupting Capacity | | | |
| | Air Terminal Chamber c. ATC | | | |
| | Automatic Transfer Switch d. ATS | | | |
| | e. CT | | | |
| | f. MCB, MLO | | | |
| | g. NC, NONormally Closed, Normally Open | | | |
| | h. NTS Not to Scale | | | |
| | Surge Arrestor | | | |
| | Shunt Trip | | | |
| | j. ST Switchboard k. SWBD | | | |
| | I. SWGR Switchgear | | | |
| | m. XFMR | | | |
| 9. | How can you tell whether a receptacle is wall mounted or ceiling mounted? Ceiling has a box around it. | | | |
| 10. | What does DMM in a box mean? Digital Multi-meter | | | |
| 11. | What does TVSS in a box mean? Transient Voltage Surge Suppressor | | | |

12. How can you tell whether a circuit breaker is drawout or fixed? Drawout has "Vees" line/load: << >>

- 13. What is an "EO" circuit breaker? Electrically Operated
- 14. Draw a transformer, then an isolation transformer.
- 15. How do you tell the difference between a utility meter and a motor? Motor has "tornado" wings, at least @ RTKL
- 16. How does RTKL distinguish fused from non-fused disconnects? Fused has a diagonal line.
- 17. How does RTKL distinguish between 480/277V and 208/120V panelboards? LV empty, HV solid filled
- 18. What is an interlock (answer not on drawings)? Prevents an action unless another action is performed.
- 19. Where will the new switchgear be located? Basement (almost always is).
- 20. Substation room is medium voltage (13.2kV) area, Switchgear room is all 480V (low voltage). What is the direction of power flow on the plan view drawings on sheet E-110? Outsided in on top, inside out on bottom.
- 21. What does "MV CB 'A'" stand for? Medium Voltage, Circuit Breaker "A"
- 22. What 2 components are in the PEPCO metering cubicles? PT's and CT's
- 23. What's the ATC for between metering cubicles and transformers? Cable, bus, or braid connections
- 24. What's the rating of the substation transformers? How can they be dual rated? 2000/3000 kVA
- 25. What do output breakers "LV-A" and "LV-B" feed? SWGR A and SWGR B
- 26. Where are the surge arrestors located? At the MV Cable terminations
- 27. What model number protective relay is specified by the engineer? SEL-751
- 28. Why is drawing note 4 on sheet E-110 problematic? Fully Rated?, horizontal or vertical bus?
- 29. What will most commonly be plugged into the ceiling mounted receptacles (not on dwgs)? Vacuum cleaners, why?
- 30. What does CRAC stand for (not on dwgs)? Computer Room A/C
- 31. Why would there be 2 CRAC's in the substation room? Redundancy
- 32. What are the battery racks and chargers be used for? Control Power during utility outage.
- 33. Assume the higher x'fmr rating (3000kVA). What is the maximum primary current at 13.2kV? (VA = V * A * sqrt(3) = V * A * 1.732) 131 Amps

- 34. Does your answer make sense, given the trip rating for the primary breakers? Yes, 200AT.
- 35. Assume 3000kVA x'fmrs again, what's the maximum secondary current at 480V? 3608 Amps
- 36. Does your answer make sense, given the trip rating for the secondary breakers? Yes, 4000AT.
- 37. What's the impedance of the substation transformers? 6.2%
- 38. What's the fault current rating of SWGR A and SWGR B? 100 KAIC
- 39. How many conduits/conductors are between breakers 52-MA and 52-UA (4000A)? 11 sets of 4-500's, 1-500 Gnd one 3-1/2" conduit each.
- 40. Why is 52-TA NC, while 52-TB is NO? (Answer not on dwgs) Think about it. Active vs Maintenance Tie Breakers
- 41. The four 4000A breakers create a Main-Tie-Tie-Main arrangement. Normally this is simplified as merely a M-T-M. Why do we need 2 tie breakers in this case? (Answer not on dwgs) Think about it. Maintenance.
- 42. A M-T-M (or M-T-T-M) arrangement is also known as a "healthy source selection" or "autothrowover" scheme. This one is automated. What performs the automatic sequencing? PLC.
- 43. Why are there DMM's when utility metering is already provided? For customer use.
- 44. What's an EPMS (not on legend, Google it)? Electrical Power Monitoring System
- 45. How many 4000A breaker pair connections are there that travel outside of equipment? 3 M, T, M
- 46. What are the largest frame size <u>load</u> breakers in SWGR A and SWGR B? 1600A F
- 47. What size are most of the load breakers in SWGR A and SWGR B?
- 48. Can the 6-color press and the 7-color press run simultaneously? No, ATS selects only one.
- 49. What protections are in effect on the MV Circuit Breakers? 50/51, 50N/51N, 27/59, 81, 32, 25, 79
- 50. What medium voltage cables are specified? General Note 2: Copper conductor with MV-105 133% EPR Insulation
- 51. What DMM(s) are specified? Square D CM4000T, Siemens 9610, or GE EPM 9650 Power Quality Meter.
- 52. Why is the N-G bond made ONLY in SWGR A? N-G bond should be made ONLY ONCE.
- 53. What's wrong with Drawing Note 11? Drawing E-505 is NOT on the Index.
- 54. What purpose do glow tubes serve? (Not on drawings) Note 13 give a clue. They let the user view whether cables are energized through a view window in the MV gear.